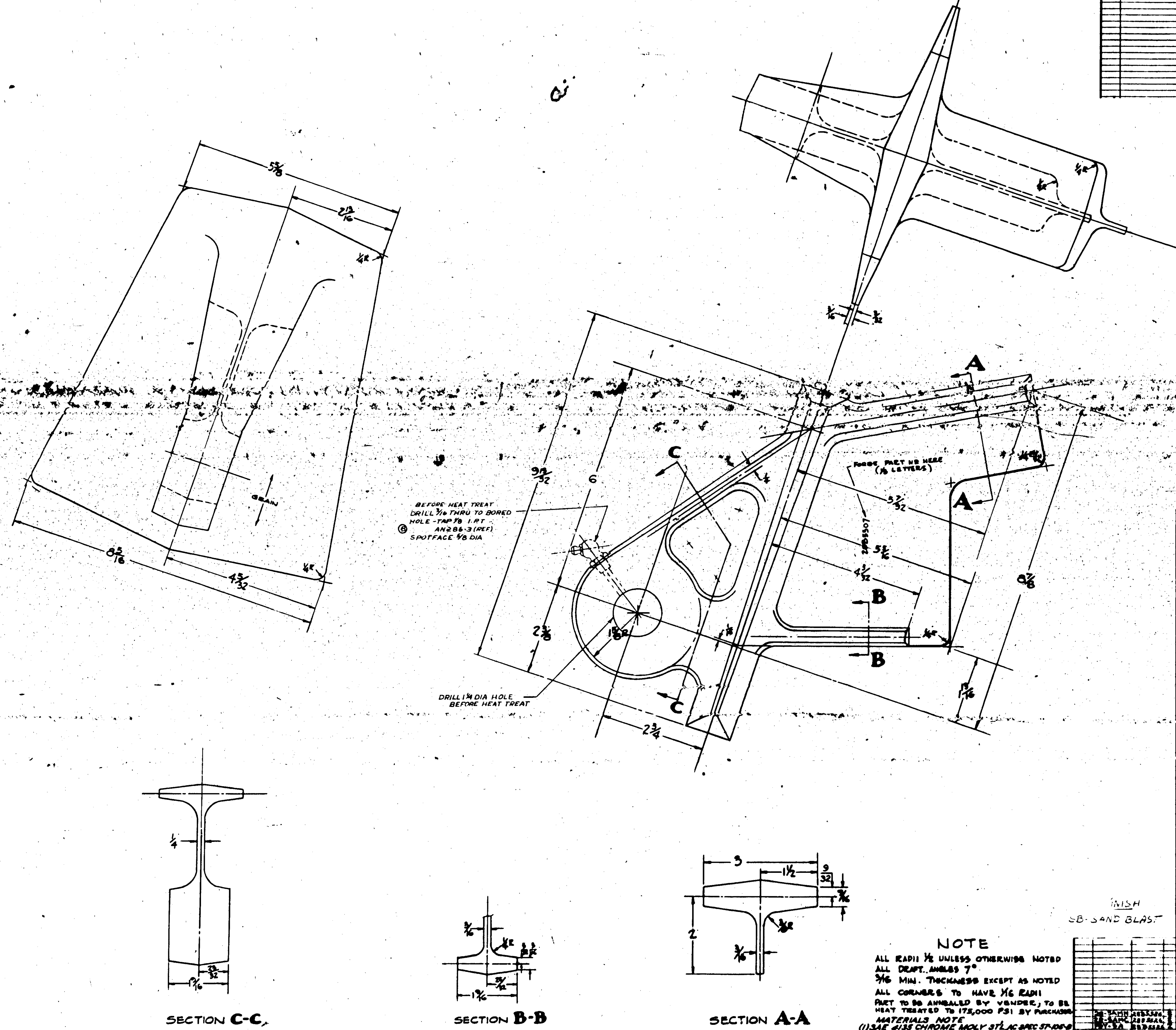


NOTE

ALL RADII 1/2 UNLESS OTHERWISE NOTED
ALL DRAFT ANGLES 7°
3/16 MIN. THICKNESS EXCEPT AS NOTED
ALL CORNERS TO HAVE 1/16 RADII
PART TO BE ANNEALED BY VENDER, TO BE HEAT TREATED TO 175,000 PSI BY PURCHASER

MATERIALS NOTE
(1) SAE 4135 CHROME MOLY STL AC SPEC 57-106-8
OR (2) SAE 4140 CHROME MOLY STL AN-QQ-S-752
OR (3) SAE X4130 CHROME MOLY STL AN-QQ-S-684

©

FINISH
SB - SAND BLAST

	LET	ALTERATION	DATE	BY
	A	FITTING REDESIGNED ...		
EDC 2617	B	REMOVED "DEPTH ..." FROM ... LEFT FACE OF DWG		
E.O. B 0381	C	... SPEC. NOTED WAS ... SPEC. ... ADD MATL NOTE, NO WT CHG		

MODEL	NEXT ASSY	
28-5AMN	28B5526	
28-5AMC	28B5526	
PBY-5A	28B5526	

REQUIREMENTS FOR AIRPLANE

24# CALC WT

SCALE 12" = 1'-0"

PART NO.	DESCR.	MATERIAL	SPEC.
-1	FORGING	STEEL CHR MOLY	NOTED

PARTS LIST FOR ASSY. -0 -2 -3 -4 -5

HEAT TREAT: NAVY 175000 PSI
FINISH: SB

NAME: FITTING - HULL, UPPER MAIN STRUT - FORGING

CONSOLIDATED AIRCRAFT CORP.

J 28B5507

H 438